

THE ELITE SERIES

MDF ARCHITECTURAL MOULDINGS



CROWNS

CASINGS

CHAIR RAILS

BASES

CROWNS



MD502



MD503

18mm x 5 1/4"



MD502

19mm x 6 5/8"



MD185

18mm x 4 5/8"



MD520



MD520
15mm x 4"



MD518
18mm x 7 3/4"



MD145
15mm x 5 1/4"

*Flexible mouldings available

CROWNS

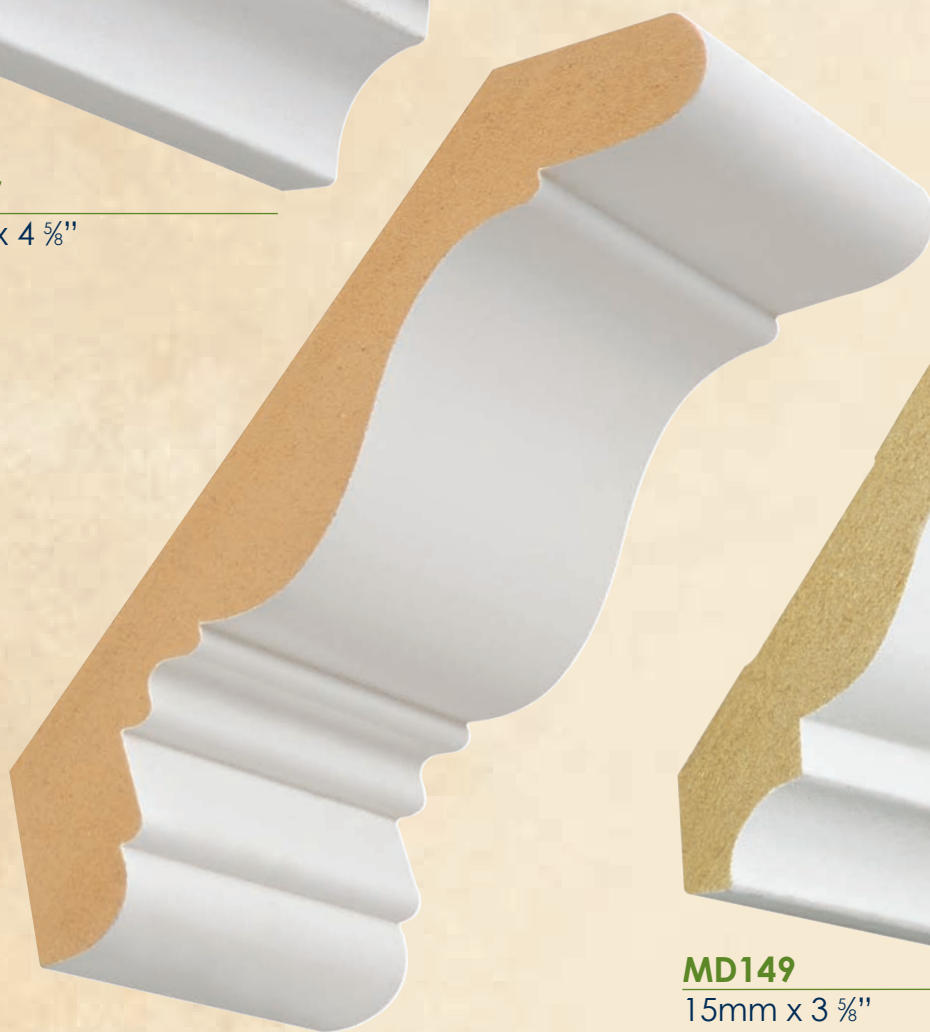


MD561



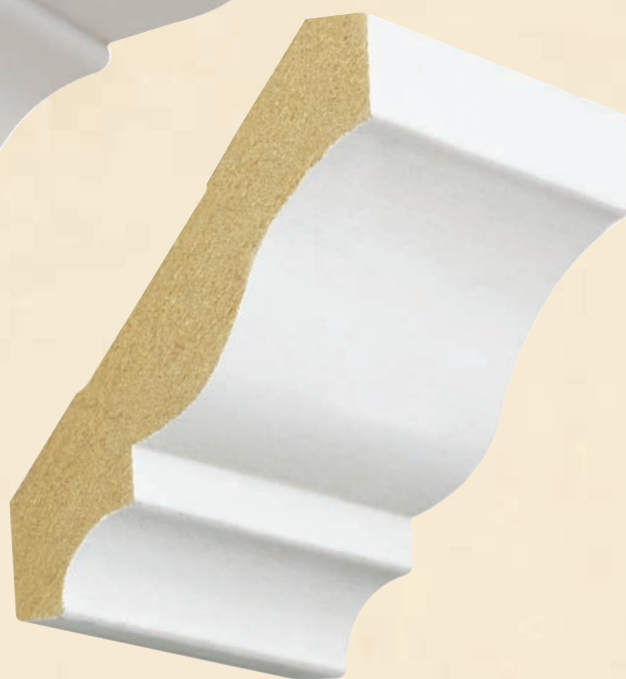
MD147

15mm x 4 7/8"



MD561

25mm x 6"



MD149

15mm x 3 5/8"



MD500 with MD599 enhancer



MD500
30mm x 6 5/16"



MD599 – Crown Enhancer
15mm x 4 1/2"

*Flexible mouldings available

CASINGS



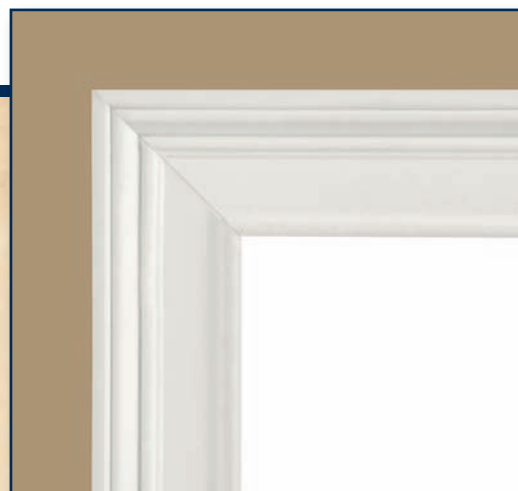
MD224

25mm x 4"



MD875

15mm x 3 1/2"



MDWIN



MD241

25mm x 3 1/8"



MD444

15mm x 3 1/2"



MDWIN

25mm x 3 1/2"

CASINGS & CHAIR RAILS



MD403
heavy chair



MD361
15mm x 2 1/2"



MD285
18mm x 3 1/4"



MD366
15mm x 2 1/4"



MD356
15mm x 2 1/4"



MD403
25mm x 3"

*Flexible mouldings available

BASES



MD196



MD173

15mm x 7 ¼"



MD196

18mm x 7"



MD019

19mm x 6 ½"

BASES



MD019



MD025



MD157

15mm x 5 1/4"



MD025

15mm x 5 1/4"



MD5159

18mm x 5 1/4"

*Flexible mouldings available

BASES



*MD019
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MD163

15mm x 5 1/4"



MD623

12mm x 3 1/4"



MD455 – Base Cap

18mm x 1 3/8"

*Flexible mouldings available

INSTALLATION & FINISHING

**MDF Mouldings installation is similar to wood mouldings.
For best results follow these guidelines.**

- Material should be stored inside the home or job site.
- Mouldings should be stored in a dry area, not resting on concrete.
- Prior to installation, MDF mouldings should be stored in room conditions for a minimum of 48 hours.
- When installing baseboards on new slab construction, it is recommended that baseboard be installed at least 1/8" above the concrete to help prevent moisture wicking. Also, make sure all components of the wall system are dry.
- In high moisture areas, it is recommended you prime ends and backs of mouldings before installation.
- Use a 60-80 tooth carbide tipped saw blade for cutting.
- Note: MDF may expand and contract up to .3% due to change of relative humidity.
- For best results, use a pneumatic fastening system with finish nails or 18 gauge brad nails. "T" nails and staples are not recommended, as they tend to cause puckering.
- If hand nailing it is recommended to pre-drill.
- Air pressure on pneumatic nailers should be between 90-120 psi, depending on moulding type.
- Nailing should be 1" in from ends and 1/4" from edges.
- If using screws, predrilled pilot holes are recommended. Pilot holes should be 85-90% of screw root diameter and depth should be slightly more than the screws length. Sheetrock screws or specially designed MDF screws work best.
- At a splice, use 30 degree scarf joint where you can nail both sides into a stud or top/bottom plate, and glue edges with carpenter glue.

Prior to painting, nail holes should be filled with light weight spackle. Putty may also be used but make sure it is compatible with finish paint. After spackle dries, sand lightly, being careful not to sand through the primer coat.

MDF mouldings are coated with a high quality water base acrylic latex primer at the mill. Any water, oil, or lacquer base coat will work to produce a good finished product.

Not responsible for installation problems or product failure due to non conforming practices.

Thickness Legend

12mm = approx 9/16"	19mm = approx 3/4"
15mm = approx 5/8"	25mm = approx 1"
18mm = approx 11/16"	30mm = approx 1 1/8"



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